**Molybdate HR PP****M252****0.3 - 40 mg/L Mo****MO2****Mercaptoacetic Acid**

Instrument specific information

The test can be performed on the following devices. In addition, the required cuvette and the absorption range of the photometer are indicated.

Instrument Type	Cuvette	λ	Measuring Range
MD 100, MD 600, MD 610, MD 640, MultiDirect	ø 24 mm	430 nm	0.3 - 40 mg/L Mo
MD50	ø 24 mm	445 nm	1.6 - 40 mg/L Mo
SpectroDirect, XD 7000, XD 7500	ø 24 mm	420 nm	0.3 - 40 mg/L Mo

Material

Required material (partly optional):

Reagents	Packaging Unit	Part Number
VARIO Molybdenum HR, Set F10	1 Set	535300

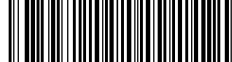
Application List

- Boiler Water
- Cooling Water

Preparation

1. Turbid water samples should be passed through a membrane filter prior to analysis.
2. Strongly buffered samples or samples with extreme pH values should, prior to analysis, be set to a pH of about 7 with 1 mol/l nitric acid or 1 mol/l sodium hydroxide solution.





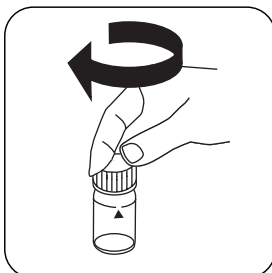
Determination of Molybdate HR with Vario Powder Packs

Select the method on the device.

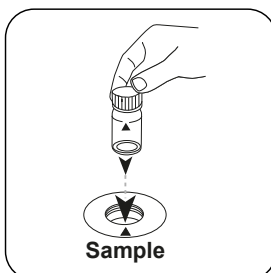
For this method, a ZERO measurement does not have to be carried out every time on the following devices: XD 7000, XD 7500



Fill 24 mm vial with **10 mL sample**.



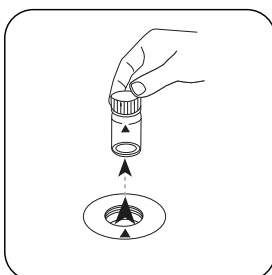
Close vial(s).



Place **sample vial** in the sample chamber. Pay attention to the positioning.

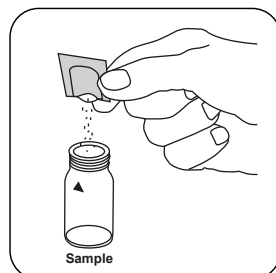


Press the **ZERO** button.

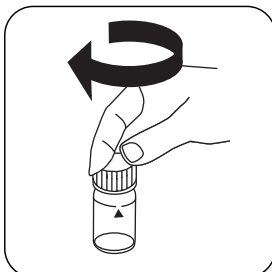


Remove the vial from the sample chamber.

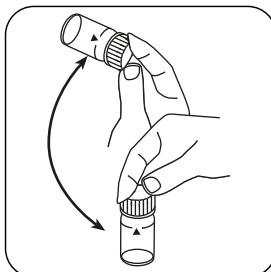
For devices that require **no ZERO measurement**, start here.



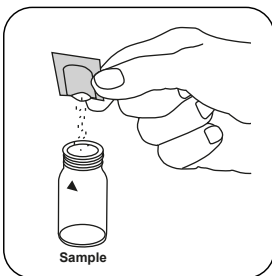
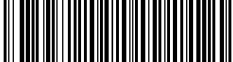
Add **Vario Molybdenum HR 1 F10 powder pack**.



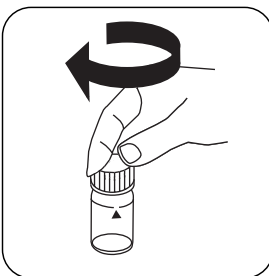
Close vial(s).



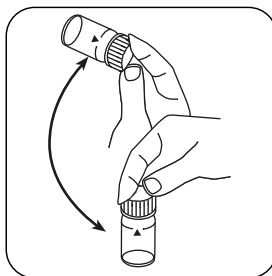
Swirl around to dissolve the powder.



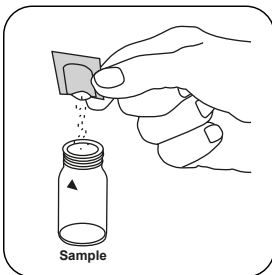
Add **Vario Molybdenum HR 2 F10** powder pack.



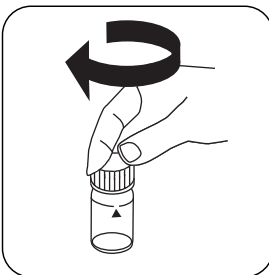
Close vial(s).



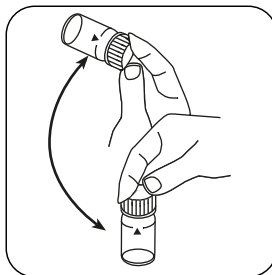
Invert several times to mix the contents.



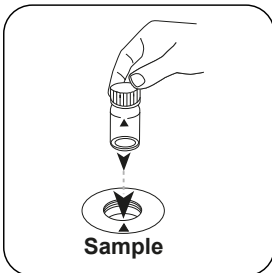
Add **Vario Molybdenum HR 3 F10** powder pack.



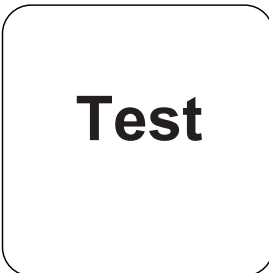
Close vial(s).



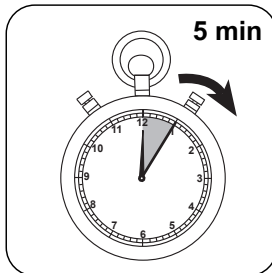
Swirl around to dissolve the powder.



Place **sample vial** in the sample chamber. Pay attention to the positioning.



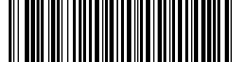
Press the **TEST** (XD: **START**) button.



Wait for **5 minute(s) reaction time**.

Once the reaction period is finished, the measurement takes place automatically.

The result in mg/L Molybdate/ Molybdenum appears on the display.



Analyses

The following table identifies the output values can be converted into other citation forms.

Unit	Cite form	Scale Factor
mg/l	MoO ₄	1
mg/l	Mo	0.6
mg/l	Na ₂ MoO ₄	1.29

Chemical Method

Mercaptoacetic Acid

Appendix

Calibration function for 3rd-party photometers

Conc. = $a + b \cdot \text{Abs} + c \cdot \text{Abs}^2 + d \cdot \text{Abs}^3 + e \cdot \text{Abs}^4 + f \cdot \text{Abs}^5$

	ø 24 mm	□ 10 mm
a	$-1.654 \cdot 10^{-2}$	$-1.654 \cdot 10^{-2}$
b	$2.49983 \cdot 10^{-1}$	$5.37464 \cdot 10^{-1}$
c		
d		
e		
f		

Interferences

Persistent Interferences

- At concentrations of 10 mg/L Cu, more than the specified 5 minute response time leads to higher values. A rapid test performance is therefore particularly important.

Interference	from / [mg/L]
Al	50
Cr	1000
Fe	50
Ni	50
NO ₂ ⁻	in all quantities



Method Validation

Limit of Detection	0.16 mg/L
Limit of Quantification	0.47 mg/L
End of Measuring Range	40 mg/L
Sensitivity	25.04 mg/L / Abs
Confidence Intervall	0.712 mg/L
Standard Deviation	0.294 mg/L
Variation Coefficient	1.46 %

Bibliography

Analytical Chemistry, 25(9) 1363 (1953)