

VWR[®] E Water System

INSTRUCTION MANUAL

European Catalogue Numbers:

- 171-1251 VWR E5 Water System
- 171-1252 VWR E10 Water System
- 171-1253 VWR E15 Water System

CE UK CA



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1 INTRODUCTION

The VWR E system is designed to produce EDI (Type II) water directly from tap water. Water quality produced meets or exceeds the corresponding ASTM, CAP, CLSI and ISO 3696 / BS 3997 water standards.

This manual describes in detail about system performance characteristics, installation, operation, and routine maintenance. Please read this manual thoroughly for its instructions on installation, use and maintenance. Proper installation, use and maintenance guarantee the continuous flow of high quality pure water.

Please contact us or your local distributor if you encounter any issues during installation and use. Professional engineers are fully trained to support you.

Safety Information



WARNING!

- Always power down the system before plug or unplug any hardware. Never hot swap (hot plug) any hardware, including dispenser, monitor as it may damage control boards.
- 2) Disconnect the unit from the power supply prior to do service work. Refer service to qualified personnel.

1.1 System Exterior

Main System



18

SD card slot

USB Port

17

Description of the system

The VWR E manages the production and distribution of pure water from tap water. It consists of three main units:

- Main System: manages the production of pure water.
- Dispenser: integrates the touchscreen and manages the dispensing.
- Control Console: controls and monitors the water system and other components on the 8-inch touchscreen.

1.2 Product Features

The VWR E water system provides an integrated solution for lab water supply. This system is easy to install, easy to operate and easy to maintain.

This system has the following features:

- EDI (Type II) water is produced directly from tap water.
- The system can be link to multiple dispensers via cable or wireless.
- Internal P Pack cartridge removes oxidants, organics, particles and scaling ions to prevent them from fouling the RO membranes and the EDI module.
- Alarm will lit if RO permeate does not meet preset quality standard (SP) to protect the EDI module.
- The RO drain water is reused to increase the water yield. It is more environmentally friendly.
- Internal Ion-Pure EDI module removes most of ions and organics from RO water.
- Built-in 254 nm lamp kills bacteria.
- Various final filters (optional) can remove particles and bacteria in pure water.
- Tank recirculation mode (optional) from a touch on the monitor guarantees high water quality in storage.
- RFID tags ensure perfect placement of consumables and trace their performance.
- The control console is an 8 inch touchscreen. The console controls system and peripheral devices (Such as dispensers and UV sanitization module). All operations can be done on the console.
- Water quality, operation parameters, the status of the system, dispensers, components, and peripheral devices are stored and displayed on the large colorful touchscreen monitor.
- The console screen and dispenser screens are water-proof. You may operate the console and dispenser with wet latex gloves on.
- Signature verification is required for maintenance and service.
- VWR provides full documents support to meet user's GMP, GSP, GAP, GCP, GLP requirements.

1.3 Main Applications

EDI pure water can be used in many areas. Here are some typical applications.

- Preparation of chemical bio-reagents
- Preparation of culture media
- Preparation of solution for chemical analysis such as HPLC and ICP
- Feed water to ultrapure water systems
- Feed water to medical device and equipment (clinical analyzers, Aging testers etc.)
- For serum and blood fractionation
- For ophthalmic

1.4 Specifications

EDI Water (Type II)		
Water Production Rate	5/10/15 L/h at 25 $^\circ\mathbb{C}$	
Dispensing Rate	Variable speed dispensing up to 2 L/min	
Resistivity	> 5 MΩ.cm (at 25 °C)	
тос	< 30 ppb	
Electrical Connections and Specifi	cations	
Operating Voltage	24 VDC	
Input Voltage	100 – 240 VAC	
Main System Power	< 200 W	
Dimensions and Weights		
Main System Width × depth x height	32 × 44 × 54 cm (12.6 × 17.3 × 21.3 in)	
System Weight	20 kg	
Control Console Length x width	22 × 17 cm (8.7 × 6.7 in)	
Control Console Weight	0.75 kg	
Dispenser Width × depth x height	21× 29 × 61 cm (8.3 × 11.4 × 24.0 in)	
Dispenser Weight	5 kg	
30 L Tank (Diameter x height)	39×65 cm (15.3 × 25.6 in)	
60 L Tank (Diameter x height)	39×100 cm (15.3 × 39.4 in)	

1.5 Operation Principles

VWR E water system produces pure water directly from tap water. Most particles, ions and organic compounds are removed through the pre-filtration, RO membrane, EDI module, then the EDI water flows through a UV chamber to be sanitized before going to the storage tank. When in need, EDI water can be dispensed from the tank or from the dispenser.



No.	Description	No.	Description
C1	RO Booster Pump	C2	Distribution Pump
11	Feed Conductivity Sensor	12	RO Conductivity Sensor
13	EDI Resistivity Sensor	14	Tank water Resistivity Sensor (optional)
J	Pure Water Tank	N1	254 nm UV Lamp
N3	Tank UV Lamp	01	AC Pack
O2	P Pack	O5	T Pack (optional)
O 6	RO Pack(s)	Р	Pressure Sensor
S1	Inlet filter	Т	EDI Module

1.6 Technical Specifications

Measurement Range	Channel A (Feed Water): 1 – 1999 μ S/cm Channel B (RO): 1 – 199 μ S/cm Channel C (EDI): 1 – 18.2 M Ω ·cm Channel D (HP): 1 – 18.2 M Ω ·cm
Pressure Range	0 – 1.6 MPa
Flow Meter Range	1 – 30 L/min
Temperature Range	0 − 100 °C
Tank Level	0 – 2 m Continuous display
Temperature Compensation Range	Automatic temperature compensation of readings Temperature compensation range: 5 – 45 $^\circ\!\!C$ to 25 $^\circ\!\!C$

2 INSTALLATION

2.1 Installation Site Requirements

Item	Requirements
Installation space	\geq 90 cm \times 50 cm total
Feed water	Municipal water, outlet diameter > DN 20, ball valve , NPT thread
Drain water tubing	> DN 50
Working Temperature	5 – 45 °C
Power	100 – 240 VAC ± 10%,1 KW (5 A)
Humidity	20 - 80%

2.2 Feed Water Requirements

Parameter	Value or Range
	15 – 90 psi (1.0 - 6.0 bar)
Pressure	If the pressure is above 6.0 bar, need to install
	an external pressure regulator.
Conductivity at 25 °C	< 2000 µS/cm
рН	4 - 10
Water temperature	5−45 °C
Total dissolved solids (TDS)	< 1000 ppm
Total Organic Carbon (TOC)	< 2000 ppb
	< 120 mg/L (< 120 ppm): use 171-1255
Hardness (as CaCO3)	120 – 180 ppm: use 171-1256
	> 180 ppm: softener recommended
Free or total chlorine	< 1.5 ppm

2.3 Feed Water Quality Measurements

Parameter	Test Method
Pressure	Use a pressure gauge
Conductivity at 25 °C	Use a conductivity meter
рН	Use a pH test strip
Hardness and chlorine	Use a reputable brand test strip
Total dissolved solids (TDS)	Use a TDS meter
Total Organic Carbon (TOC)	Use a TOC analyzer

2.4 Installation

2.4.1 Items Included

No.	Name	Quantity	Note
1	VWR E Main System	1	
2	Control Console	1	Including a cable connected to main system
3	Accessories Bag	1	Including 8 mm PE tubing (8 meter), one roll of Teflon tape, a male connector, and a power adapter (with power cords)
4	Instruction Manual	1	On USB
5	Quick Installation Guide	1	

2.4.2 System Structure and Flow Diagrams

2.4.2.1 Main System Back Side View



Illustration of water inlets and outlets

No.	Label	Description	Tubing Diameter	Connect to
А	HP Dispenser A	For pure water	8 mm	Dispenser
В	HP Dispenser B	For pure water	8 mm	Dispenser
С	EDI Drain	EDI drain	8 mm	Drain
D	Pure Water In	From the tank	8 mm	Pure water tank
E	Product To Tank	EDI product	8 mm	Pure water tank
F	UP Dispenser A	For ultrapure water	8 mm	
G	UP Dispenser B	For ultrapure water	8 mm	
Н	RO Drain	RO drain	8 mm	Drain
	Tap Water In	Tap water inlet	8 mm	Tap water
J	Spare	Spare port	8 mm	



Description of electrical outlets

No.	Label	Description	Connect to	
1	Feed Valve	For the feed solenoid valve control	Feed solenoid valve	
I	reed valve	line	(Optional)	
2	Tank UV	For the sanitization module control	Automatic sanitization	
2	TAIKOV	line	module	
3	Feed Pump	For the booster pump control line	Booster pump (Optional)	
4	Power	Power cord port	Power adapter	
5	Prefilter Sensor	For backwash signal line	Prefiltration (Optional)	
6	Overflow Sensor	For overflow sensor signal line	Overflow sensor	
7	Leak Sensor	For leak sensor signal line	Leak sensor (Optional)	
8	Level Sensor	For the pure water tank level	Pure water tank level sensor	
o Level Selisor		sensor control line	Pure water tank level sensor	
9	CAN A	Data cable port	Dispenser or control console	
10	CAN B	Data cable port	Dispenser or control console	

2.4.2.2 VWR E External Connection Diagram



Blue Line: Water loop

2.4.3 Installing the Leak Protector

Catalog No.	171-1476
Operating voltage	24 V DC
Cable length	3 m to solenoid valve
Fitting	1/2 " female BSP (Inlet)-8 mm quick connector (Outlet)
Method of water leak detection	Conductivity. Put the sensor near the water system
Operating temperature	5 – 45 ℃
Maximum inlet pressure	6 bar (90 psi)

2.4.3.1 Leak Protector Specifications

2.4.3.2 Illustration of Installation



2.4.3.3 Installation



Follow the steps below if the diameter of the faucet is 1/2 inch male thread.

- a) As the picture shown above, connect the inlet of the feed valve to the faucet.
- b) Cut an appropriate length of 8 mm PE tubing. Insert one end of the tubing into the portTap Water In on the main system and the other end into the outlet of the feed valve.
- c) Place the sensor metal probes side down at a lower point on the floor or near the water system.
- d) Plug the terminal of feed valve into the port **Feed Valve** on the back of the main system, and plug the terminal of leak sensor into the port **Leak Sensor**.

Follow the steps below if your system is equipped with a prefiltration device.

- a) As the picture shown above, connect the inlet of feed valve to the faucet.
- b) Cut an appropriate length of 8 mm PE tubing. Insert one end of the tubing into the inlet of prefiltration device and the other end into the outlet of the feed valve.
- c) Similarly, cut another appropriate length of 8 mm PE tubing. Insert one end of the tubing into the port **Tap Water In** of the main system and the other end into the outlet of the prefiltration device.
- d) Place the sensor metal probes side down on the floor or near the water system.
- e) Plug the terminal of feed valve into the port **Feed Valve** on the back of the main system, and plug the terminal of leak sensor into the port **Leak Sensor**.

2.4.3.4 Instruction for use

The leak protector is activated automatically when the system powers up.

When it detects water, the system will shut the **Feed Valve** down, and switch to Standby mode automatically. A red icon A will appear on the screen and an alarm message box will pop up. The message "**Leak or Tank Overflow, all valves are closed, system could run after troubleshooting**" will disappear by tapping **Confirm** when the leak is resolved. Switch system from Standby to Ready mode manually so system will work again.

2.4.4 Installing the Dispenser

This water system offers two different dispensers: Dispenser 1 has an anchor base and stand, while Dispenser 3 is anchored on the system itself with no dispenser base.





No.	Description	Connect to
А	8 mm tubing port	Main system
В	8 mm tubing port	Main system
С	Data cable port	Main system or power
D	Data cable port	Main system or power
E	Foot switch port	Foot switch (Optional)

2.4.4.1 Items included

	Package			
No.	Name	Quantity	Note	
1	Dispenser base	1	The handle is connected to the base with corrugated pipe.	
2	Center post	1	With Screw	
3	Crossbar	1		
4	Accessories bag	1	Including one roll of PE tubing, an 8 mm connector, a male barb connector and an Allen wrench.	

Installing the Dispenser 1 Kit (171-1273)

a) Open the package and take out the dispenser from the package. Set the dispenser base on a stable surface. This kit comes with a 3-meter link bundle.



- b) Install the dispenser center post to the base, then insert the crossbar on the center post, place the dispenser handle on the magnetic base of the dispenser arm.
- c) Take the tubing bundle out from the package, including two pieces of tubing and a cable.Install the tubing and cable as shown in the pictures below.



System installed one dispenser for HP water



System installed more than one dispenser for HP water

2.4.4.2 Dispenser 3 (Optional)



No.	Description	Connect to
1	Touch screen	
2	Dispense button	
3	Dispenser tubing connector	Main system
4	Dispenser cable connector	Main system

Package			
No.	Name	Quantity	Note
1	Dispenser	1	
2	Base kit	1	Including screws
3	Accessories bag	1	One dispenser adapter, two 8 mm tee connectors, two 8 mm quick connectors, eight 8 mm lock-clamps, two 6 mm lock- clamps, 1.5 m CAN cable

Installing the Dispenser 3 (171-1275)

a) Take out and assemble the base kit. The base is assembled differently on the left and right sides of the crossbar. Refer to the pictures below to install the base.





Install the base on the left side of the unit

Base kit



Install the base on the right side of the unit

b) Open the side panels of the main system on both sides. Remove the screws as shown below.





The left side of the VWR G

The right side of the VWR G

c) Remove the corresponding caps from the crossbar. Remove the fixed block from the cap.





d) Insert the holding block into the base and then insert the base into the crossbar. Fix it with the screw.



e) Install the tubing and cable.

Ultrapure dispenser: Insert the dispenser tubing connectors into the **UP Dispenser A** port and **UP Dispenser B** port on the back of the main system respectively. Then insert the dispenser cable connector into the **CAN A** or **CAN B** port on the back of the system.



Pure dispenser: Insert the dispenser tubing connectors into the **HP Dispenser A** port and **HP Dispenser B** port on the back of the main system respectively. Then insert the dispenser cable connector into the **CAN A** or **CAN B** port on the back of the system.



Pure and Ultrapure dispenser: Follow the picture above to connect the pure dispenser and the ultrapure dispenser using the dispenser adapter.

2.4.4.3 Installing the Wireless Dispenser Upgrade Kit

- a) For dispenser connected using wireless, need to use the upgrade kit (**171-1274**) to install the dispenser. The kit comes with a 10 meter link bundle and a power adapter
- b) Assemble the dispenser as that described above.
- c) Connect the tubing and power adapter as shown in the pictures below. Take the tubing out from the package, cut two pieces in proper length and insert them to the system and dispenser base as shown below.



System installed one dispenser for HP water





System installed more than one dispensers for HP water

2.4.4.4 Installing the Dispenser Kit (171-1273) and the Wireless Dispenser Upgrade Kit

- a) For one dispenser connected via wire and another one dispenser connected using wireless, need to use the upgrade kit (171-1274) to install the dispenser. The kit comes with a 10 meter link bundle and a power adapter
- b) Assemble the dispenser as that described above.
- c) Connect the tubing and power adapter as shown in the pictures below. Take the tubing out from the package, cut three pieces in proper length and insert them to the system and dispenser base as shown below.



2.4.5 Installing the 30/60 L Pure Water Tank



Illustration of the PE Water Tank Assembly

2.4.5.1 Items Included

Package		
Item.	Description	No.
1	Tank	1
2	Faucet accessories bag	1
3	8 mm elbow plug	3
4	quick connector	1
5	3 m PE tubing	1
6	UV sanitization module	1
7	Quick installation guide	1

2.4.5.2 Installation

- a) Remove end caps on all ports
- b) Install the faucet:



Step 1 Remove the knob and barb connector from the package. Twist on the barb connector to the knob, then remove the yellow tape from the O-ring.

Step 2 Screw on the assembled faucet to the tank until its finger tight.

- c) Screw the quick connector into the tank water inlet. Insert the two 8 mm elbow plugs provided into the tank water inlet and outlet respectively. Take the 8 mm tubing out from the system accessories bag, cut two pieces in proper length of tubing to link the tank to the system.
- d) Insert one end of the 8 mm tubing into the **INLET** port at the top of the PE tank and the other end into the **Product To Tank** on the system.
- e) Insert one end of the 8 mm tubing into the **OUTLET** at the base of the PE tank and the other end into the **Pure Water In** on the system.
- f) Screw the Tank Vent Filter to the top of the PE tank (see picture Tank Top View)
- g) Connect the cable plug from the tank level sensor to the **Level Sensor** port on the back of the water system
- h) Connect the cable plug from the overflow sensor to the Overflow Sensor port on the back of the water system.



Note: If UV sanitization module is installed, skip the step h.

i)



j) Install the UV sanitization module.



Step 1 Open the box, and take out the three parts of UV sanitization module: sanitization module controller, UV lamp, module body (including a cover, a quartz chamber and a bracket). Step 2 Screw the tank cap to the tank top, and then screw off the hexagonal nut on the module body.

Step 3 Push the signal cable with the UV lamp base and the sealing cap through the hole in the middle of the controller. Then carefully insert the UV lamp completely into the chamber. Hold the UV lamp and connect it to the UV lamp base. Screw the sealing cap to the UV lamp mounting hole.

Step 4 Remove the nuts on the back of the controller. Then fix the controller to the support with the nuts.



Step 5 Connect the signal cables to ASM port and OVER FLOW port on the system respectively.

2.4.6 Installing the Water Tubing



2.4.6.1 Connecting the Feed and Drain Tubing

- a) Remove the stopper on the tap water inlet on the system. Take the 8 mm PE tubing from the accessories bag and cut three pieces of the tubing at proper length for feed and drains.
- b) Insert one end of the first 8 mm PE tubing into the water inlet on the system (Mark as Tap Water In). Connect the other end to the tap water outlet. Gently pull the tubing outwards to check if the connection is secure.
- c) Insert one end of the second 8 mm PE tubing into the **RO Drain** on the system. Put the other end to the drain.
- d) Insert one end of the third 8 mm PE tubing into the **EDI Drain** on the system. Put the other end to the drain.



Make sure all power cords and signal cables are connected to their corresponding ports. Connect the power adapter after all other signal cables are connected. Power up the system.

3 SYSTEM STARTUP AND OPERATION

3.1 Check List Prior to System Startup

Prior to system start up, use the table below to make sure all parts have been installed and connected, and quality of feed water meets minimal requirements.

Check List		
Feed water quality		
Municipal water: TDS < 1000 ppm,		
Conductivity < 2000 μS/cm (at 25 °C),		
Water temperature: $5 - 45$ °C,		
Pressure: 15 – 90 psi (1 – 6 bar)		
Feed water connected		
Leak protector installed		
Pure water tank installed		
Dispenser installed and connected		
Drain tubing connect		
Control console connected		
Power adapter plugged in		

Note: RO membranes and cartridges will be installed AFTER the system power-up. DO NOT install them now.

3.2 System Initial Startup

Connect the power adapter to the system to power on the system, set-up menus will show up in order at the initial power-up in a few seconds.

3.2.1 Language Setup



3.2.2 Time & Date Setup

C Time & Date Select Date Select Time 13:34:42 Back Next	Tap red box to enter setup menu.
C C C C C C C C C C C C C C C C C C C	Select locate date and then tap OK to confirm setting.
16 - 10 - 20 - Carcel	Select locate time and then tap OK to confirm setting. Tap " Next " to enter Set Tank menu.



3.2.3 Tank Setup

	Choose the actual volume of pure water tank. Tap
Set Tank	Next to enter Other Devices setup menu.
Pure Water Tank	
Pare Tank Level Sensor Range 0.2 ber	
Back	
	If the tank is not from VWR, choose Custom .
Set Tank	Setup the height and volume of the pure water
Pure Water Tank Gustom [*] 0.33 ught(M) 30 Volume(L)	tank.
Paro Tank Lavel Sonsor Rango 0.2 bar	Then enter the Tank Level Sensor Range as
	pressure. In Bar. Default sensor from VWR is 0.2
	bar.
Back Next	

3.2.4 Other Devices Setup

	Put " \checkmark " in the box of Printer if a printer is
Other Devices	used.
Printer	Put " \checkmark " in the box of Bio-filter if a Bio-filter is
Bo-Alter	installed.
0.2 um Final Filter	Put " $$ " in the box of 0.2 μm Final Filter if a
Tank UV	0.2 μm final filter is installed.
Back	Put " $$ " in the box of Tank UV if a tank
	sanitization module is installed.



3.2.5 Connectivity Setup

Select Wireless if wireless dispenser is opted.
Check " $$ " in the red box.
Tap " Next " to enter consumables installation
interface.
(

3.2.6 Install Consumables

3.2.6.1 Register Consumables (Not including cartridges)

Step1: Scan and Install the following at the RFID position Note: UV lamps are preinstalled. Do not install final fillers now.	Follow instructions on the screen, scan RFID tags for the RO Pack, T Pack (optional), 254 nm UV lamp, tank UV lamp, tank vent filter and final filter
RO Membrane Bio-filter 0.2 µm Final Filter 254 UV Lamp Tank UV Lamp Tank Vent Filter Step 2: Install cartridges P Pack AC Pack	at the AC pack position with an antenna sign () on the system. Details are shown below
Back Next	 Note: 1. RFID tags are either inside consumable packages, or for preinstalled UV lamps etc, inside USB key package. 2. For traceability, your User Name is required to install/register consumables. For a new installation, enter system manager's User Name.
RO Pack ACLER	Remove the right side panel to find the RFID reader position (
C Stopt: Scan and lessal the following at the RFID position Note: UV lamps are proinstalled. Do not install find filters now. RO Membrane Bio-Stiler 0.2 µm Final Filte Componentis Installation Tark. UV Lamp RO Pack Step 2: Install cartix Cott User Install Back Next	A pop-updialog will be shown as left after every scan, enter manager's User Name and tap Install to register the consumables

Step 1: Scan and Install the following at the RFID position Note: UV lamps are preinstalled. Do not install final filters now,	Follow steps below to install cartridges after finishing the scan.
RO Membrane 🔣 Bio-filter	
0.2 µm Final Filter 254 UV Lamp	
Tank UV Lamp 📝 Tank Vent Filter	
Step 2: Install cartridges	
P Pack AC Pack	
[Back] [Next]	

3.2.6.2 Install and Register Cartridges

Tank recirculation is optional. If the tank recirculation function is added, then install the T Pack as described below. Otherwise, leave it open.

VWR E system has up to 5 packs, 1 or 2 RO packs, 1 T Pack (Optional), 1 AC Pack and 1 P Pack. Each cartridge's position is labelled on the system. Install a cartridge to its corresponding position.





Cartridge installation process is illustrated below.

a) Remove the left side panel of the system as shown below.



- b) Take out the cartridges from their packaging. Remove caps on the cartridge's inlet and outlet on the system.
- c) Follow the instruction below to install P pack to its corresponding position.
- d) Wet the O-rings on the P Pack cartridge with pure water.
- e) Turn the lever on the cartridge adapter to the right side at the unlock position 🚹 as shown in the photo



Unlocked position

Locked position

Align the cartridge label facing out. Insert the up end first into the opening on the cartridge adapter, then turn the lever handle to the left lock the cartridge.


g) A pop-up dialog will be shown as below, enter Manager's User Name, tap **Install** to complete the installation.

lote: UV lamps are pi	reinstalled.	Do not ins	tall final filters n	IOW.	
RO Membrane		V	Bio-filter		
0.2 µm Final Filter	Cor	nponen	ts Installatio	on	
Tank UV Lamp		P	Pack -		$\overline{\mathbf{v}}$
tep 2: Install cartric	CAT	17	1-1255		
	LOT	J20F	PDA1102	_	
P Pack	User	6			
			nstall		

Follow the same procedure to install other cartridges. Install the RO Pack(s), the AC Pack and the T Pack (Optional) to the right side.



The control console will display "RFID Error!", and the alarm icon **A** if a pack is installed incorrectly. Reinstall it to the correct position.

h) Make sure all consumables have been registered and tap **Next** to enter Dispenser setup menu.

RO Membrane	V	Bio-filter	
0.2 µm Final Filter		254 UV Lamp	\checkmark
Tank UV Lamp	\checkmark	Tank Vent Filter	\checkmark
tep 2: Install cartridges			
P Pack	V	AC Pack	\checkmark

3.2.7 Dispenser Setup



3.3 System Setting-up

Swipe a finger down the top section of the home screen to see the drop-down bar. Make sure the system is in Ready mode. If not, toggle between Standby **o** and Ready **o** modes using the drop-down bar to switch the system from Standby to Ready.



Note!

Alarms A icon and / or alerts A icon may present in the middle of the home screen when setting-up the system. It's normal and just follows the user manual to finish the rest of operations.

3.3.1 Flushing the RO Membrane and EDI Module

Newly installed system or the system with newly installed RO membrane needs to flush RO membrane to clean up preservatives in the RO membrane. System will initiate a 20- minute flush automatically after the system enters into Ready mode at the system start-up for the first time. System will enter into production mode after flush.

It may take several hours to one day for a newly installed EDI module to operate normally (EDI resistivity > 5 M Ω ·cm). The water can be used to flush the tank before the system operates normally and then discharges it.

3.3.2 Flushing the PE Tank

Discard water when the tank is full at the first fill to ensure the quality of water in the tank.

Switch the system from Ready mode to Standby mode by click **O** on top of the Home screen. Remove the tubing connected to the **Pure Water In** port on the system to let the tank drain. Then insert the tubing into the **Pure Water In** port on the system.

System will stop produce water automatically when the tank is full and the graph bar on the home screen reaches the top, shows 100%. System will automatically restart production when water level is below 80%.

Water will stop dispensing automatically if tank water level falls below 10% (tank empty). Press dispense button to stop dispensing until the tank is refilled.

3.3.3 Installing the Final Filter

- a) Open the attached final filter package.
- b) Screw the final filter onto the remote dispenser until finger-tight (no leaking at dispensing). Do not over tighten it as it may damage threads.
- c) Press the dispense button to flush out gas in the filter.
- d) Press the dispense button again to stop dispensing.

3.3.4 Tank Recirculation Setup (Optional)

For tank recirculation model only, swipe the screen to page 3 in Standby mode. Page 3 is **Maintenance Menu**. Tap **Setting** to enter setup menu. For system with T Pack, check " $\sqrt{}$ in the red box before **Tank Recirculation**.

ŵ				Time_Date Calibration LCD Final R	Filter Network Additional Setting
🚱 Select Language	2 Units	Manual Installation	Q Setting	Touch-Ione	
User Setup	Permission Level	History C	Ieaning & Sanitization	Audio Alarms	
Distribution Control	Service			Tank Recirculation	
	••	••			Save

Notes: Maintenance menu is password protected for system administrators. The log-in information is in the USB stick shipped with the system.

This completes the system hardware installation.

3.4 Information Menu





Control Console - More Pages		
System Status: HP Standys Up 0 00 00 00 00 00 00 00 00 00 00 00 00	Information Menu I Swipe the screen to the right. This page shows system operation status and parameters in a flowchart format.	
Cu Voter Quality Voter Quality Consumates Status System Status Leer Manual About 0 0 0 0 0 0 0 0 0 0 0 0 0	Information Menu II Swipe the screen to page 2 in Standby mode. Page 2 is Information Menu which contains information about system status and history.	
Tap Cond. 359.3 µS/cm 23.2 °C RO Frod Cond. 447.8 µS/cm 23.2 °C RO Product 11.7 µS/cm 23.2 °C RO Readom Rate 97.0 % EDI Product 10.0 MΩ.cm 23.2 °C RO Fred Dessue 1.8 bar RO Pressure 5.4 bar Pun Tank Lovol 50% 15 L HP Resis. 10.0 MΩ.cm 23.2 °C HP Disp. Rate 0.0 L/min	 Water Quality displays measured values about water. Tank level and Volume: Pure water tank level and volume are monitored. EDI and Temp.: EDI resistivity and temperature are monitored. Feed and Disp. Rate: Feed water flow rate and EDI water dispense rate are monitored. 	
AC Prack 0I. Installation Date 2230-12-28 CAT NO: 171-1234 Pack 0L. Installation Date 2230-12-28 CAT NO: 171-1235 Pack 0L. Installation Date 2230-12-28 CAT NO: 171-1235 2010/ BM Installation Date 2230-12-28 CAT NO: 171-1232 CAT NO: 171-1232 CAT NO: 171-1232 Tank Vort Hrise Heatabletic Date 2230-12-28 CAT NO: 171-1232 CAT NO: 171-1237 CAT NO	Consumables Status Displays details of consumables installed, including processed volume/time, installation date, replacement days, catalog number and lot number You can order consumables by clicking for on this page. Image Image	
	Means the component needing to be replaced.	

Device Status Excution Board OK RFID OK Dispenser OK System Status HP, Standby RO Reject Valve ** RO Drain Valve ** HP Intot Valve ** HP Roor, Valve ** HP Intot Valve ** 254 UV Lamp ** 0 mA EDI Module ** 0 mA RO Pump ** 0 mA 24V ** 0 mA 24V Ro Fump ** 0 mA 24V ** 0 mA 24V	System Status provides information about the components operation status. Means the component is functional. The screen displays operating current or voltage for UV lamp and pump.
Arts Alerns AC Pock. 0L Installation Date 2018-05-19 Beglace in: -30 Days CAT NO; unknow P Pock. 0L Installation Date 2018-05-19 Beglace in: -30 Days CAT NO; unknow CAT NO; unknow LOT NO; unknow	Alarms & Alerts: Alarms sign appear when there is a technical issue. Some red alarms stop the system from operating to protect the system. Alerts appear when a consumable needs to be replaced or a non-critical event occurs.
	About Including: catalog number, serial number, production date, installation date and software version. You may need to provide some or all of these information when request service.

3.5 Maintenance Menu

Notes: Maintenance menu is password protected for system administrators. The log-in information is in the USB stick shipped with the system.

C Select Language Units Manual Installation Setting User Setup Permission Level History Cleaning & Sanitization Chaining Control Service •••	Maintenance Menu Swipe left on the Screen to page 3 in Standby mode. Page 3 is Maintenance Menu which contains parameter set-up, RO cleaning, etc. Page 3 is a manager authorized operation interface.
Co <	Select Language Choose your working language desired.
<u>م</u> <	Units
Resistivity/Conductivity 🛞 MQ.cm 🔿 µB/cm	Change unit of display, including water quality, temperature,
Temperature 🔹 😳 🕐	pressure and dispense rate.
Pressure 🛞 bar 🔿 MPa 🔾 psi	
Tank Lovet 🕷 % () L	
Flownalu 🛞 L/min 🔿 gul/min	
Even 1	
<u>م</u> <	Manual installation
254 UV Lamp CAT LOT Imatelli Tank UV Lamp CAT LOT Imatelli	Users can manually fill in the CAT number and LOT number
Tank Vent Filter CAT LOT install Feed Pump CA1 LOT install	of the corresponding consumables in the "manual
Recir Pump CAT LOT Histall	installation" interface, and then click "installation" to
RO Pump CAT LOT Install EDI CAT LOT Install	manually input information without scanning the RFID. Pay
	attention to letter case when typing.
	Note: The letters in the CAT number must be
	capitalized.

Calibration LCD Final Filter Network Additional Setting Date & Time Soloct Date 2022-12-28 Select Time 13:34:42 Save	Setting Including time & date, calibration, audio, LCD and additional setting. Time & Date Choose the locate time and date.
Pil 627 11:34 Set Time and Date Date 2014 6 27 0 Time 11 34 20 0 Save Save	Note: If the power outage exceeds 3 days, a pop-up box will appear to reset the system Time & Date.
Contraction Contra	Calibration The calibration menu is used to calibrate water dispense rate from the dispenser.
Contraction Contra	LCD Change screen brightness and choose energy-saving if needed. Set the time for screensaver.
C. Cationation LCD Final Filter Network Adoitional Setting U.2.um Final Filter Bio filter Save	Final Filter Put " \checkmark " in the box of 0.2 µm Final Filter if a 0.2 µm final filter will be installed. Put " \checkmark " in the box of Bio-filter if a Bio-filter will be installed. Note: In this interface, restarting the system is required after tapping Save , or the setting will not take effect prior to a Restart.

	Network
Time_DateCalibrationLCDFinal FilterNetworkAdditional Setting	In this interface, you can connect the system to WiFi
WIFI	network, make sure there is a " $$ " in the box, and then tap
	Refresh to search for your accessible network name
	-
About Refresh Add network	(SSID), enter its password. Tap Save to complete the
Save	setting. System restart is required after tapping Save .
	A clip icon 🦄 after network name (SSID) means the
	system is connected to this network at present.
	Tap About to view IP address for the network if needed.
<u>ش</u> <	Additional Setting
Time_Date Calibration LCD Final Filer Network Additional Setting	Activate Touch-tone , the control console will make a sound
Touch tone	when you touch the screen.
Audio Alarma	Also, if activate Audio Alarms, the control console will
Tank Recirculation	make beeping sounds when alarm(s) appear(s).
Save	Provide selections to open or close tank recirculation.
<u></u>	User Setup
User Setup	Manager can add new account to operate the system.
ID Name PassWord Pormission lovel	Tap Add , then enter a new username and password under
	Name and Password to add a new account. Select the user
	level under Permission . User is for general user,
	dispense water only. Manager means a user has the right
	to add new accounts. Then tap Submit to complete the
Name Query Display All Submit Cancel Add Delete	setup.
	Permission Level
FRID Contg. Wetforcion	Including RFID Config. and Verification.
	Including RFID Coring. and vernication.
Tum off RFID starm	
	RFID Config.
	Turn on and off RFID alarm. System wouldn't show alarms
	about consumable status and type.
- Sine -	
â <	Verification
RFID Config. Verification	Turn on and off user verification. Users don't need to enter a
Welvo user logn.	name when replacing consumables if it is checked.
	It's off by default.
Save	

Start Date 2020-12-28 Start Date 2020-12-28 Name Starts Time	History Provide historical information related to your system. The system data can be filtered by date and the selected data can be exported.
COL Cleaning Versions in the last Manual Last Wannenance: 20122020 Next Dave Date: 29122020 Next Dave Date: 29122020 Next Dave Date: 29122020 Next Dave Date: 29122020	Cleaning & Sanitization Shows information about the cleaning that is performed on the system. Including CI cleaning and pH cleaning.
Distribution Control Distribution Control Start Time Stap Time O Working Days Stan. Mon. Tue. Working Days Stan. Mon. Tue. Working Days Stan. Recir. Interval at idle 60 Min.	Distribution ControlFor system equipped with a distribution pump, tapDistribution Control to setup the distribution pump.This function is for VWR large systems. Click Off to turn the function off.
CO Lifetime Setup Alarm Set Point Alarm Set Point System Config. Connectivity Connecting Devices Factory Reset	Service Service menu is an engineer authorized operation interface.
Co Select Language Units Manual Installation Setting User Setup Permission Level History Cleaning & Sanitzation Distribution Control Service •••	After the maintenance operation, click the icon in the lower right corner to exit the login.

4 DISPENSING WATER

Water can be dispensed from the dispenser handle either by pressing the dispense button on the handle or from the main control console.

4.1 Dispensing EDI Water

4.1.1 Press the dispense button 🚫 on the dispenser to dispense EDI water. Press the dispense button again 🚫 to stop dispensing. Or

4.1.2



4.1.3 Open the water faucet to dispense EDI water directly from the pure water tank

4.2 Adjusting Dispense Rate

To change the dispense rate, tap the icon 📩 or 💽 on home screen or dispenser monitor.

4.3 Volumetric Dispensing



5 MAINTENANCE

5.1 Basic Alerts



Message	Solution	
RO Cl ₂ Cleaning	Derferre DO Merchaene Ol. Oleaning	
Last Maintenance XXXX-XX-XX	Perform RO Membrane Cl ₂ Cleaning	
AC-Pack 30000 L		
Installation Date: XXXX-XX-XX		
It is XX days overdue. Please replace it in time so	Exchange the AC Pack and reset.	
as not to affect the performance of the system.	Exchange the AC Fack and reset.	
CAT NO: 171-1254		
LOT NO: S6PDC0101		
P-Pack 30000 L		
Installation Date: XXXX-XX-XX		
It is XX days overdue. Please replace it in time so	Exchange the P Pack and reset.	
as not to affect the performance of the system.	Exchange the F Fack and reset.	
CAT NO: 171-1255		
LOT NO: S6PDC0101		
254 UV 1500 H		
Installation Date: XXXX-XX-XX		
It is XX days overdue. Please replace it in time so	Exchange the 254 nm UV lamp and	
as not to affect the performance of the system.	reset.	
CAT NO: 171-1282		
LOT NO: S6PDC0101		
Tank UV 1500 H		
Installation Date: XXXX-XX-XX		
It is XX days overdue. Please replace it in time so	Exchange the tank UV lamp and reset.	
as not to affect the performance of the system.	Exchange the tank ov lamp and reset.	
CAT NO: 171-1270		
LOT NO: S6PDC0101		
Tank Vent Filter	Exchange the tank vent filter and reset.	
Installation Date: XXXX-XX-XX		

It is XX days overdue. Please replace it in time so	
as not to affect the performance of the system.	
CAT NO: 171-1267	
LOT NO: S6PDC0101	
Final Filter A 360 D	
Installation Date: XXXX-XX-XX	Exchange the final filter and reset.
It is XX days overdue. Please replace it in time so	
as not to affect the performance of the system.	
CAT NO: 171-1262	
LOT NO: S6PDC0101	

5.2 Basic Alarms

If you encounter any electronic error, restart the system first before doing any troubleshooting.

Alarm	Solution
Low Feed Water Pressure	 The system detects the feed water pressure is below the lower limit. Check the tap water faucet. Replace prefilters in the prefiltration pack when check the prefilter is clogged. Contact VWR's engineer to have an external booster pump or solenoid valve installed if there is still the problem.
Feed Water Conductivity > SP	Feed water quality is too poorContact a VWR professional engineer.
RO Product Conductivity>SP	 RO product conductivity is above preset value. Replace the RO membrane or contact a VWR professional engineer.
RO Rejection Rate <sp< td=""><td> RO rejection is below preset value. Replace the RO membrane or contact a VWR professional engineer. </td></sp<>	 RO rejection is below preset value. Replace the RO membrane or contact a VWR professional engineer.
EDI Product Resistivity <sp< td=""><td>EDI product resistivity is below preset value.Contact a VWR professional engineer.</td></sp<>	EDI product resistivity is below preset value.Contact a VWR professional engineer.
Low Pure Water Tank Level	 Pure water tank level is below preset value (10%). Stop dispensing until water tank is refilled.
Tank Water Resistivity <sp< td=""><td> Pure tank water resistivity is below preset value. Replace T Pack or contact a VWR professional engineer. </td></sp<>	 Pure tank water resistivity is below preset value. Replace T Pack or contact a VWR professional engineer.
Pure Water Dispensing Resistivity < SP	 HP product resistivity is below preset value. Exchange T Pack or contact a VWR professional engineer.
Check 254 UV Lamp	 The 254 nm UV lamp may be burnt. Exchange the 254 nm UV lamp or contact a VWR professional engineer.
Check Tank UV Lamp	 The tank UV lamp may be burnt. Exchange the tank UV lamp or contact a VWR professional engineer.
xx-Pack Error!, system does not start	 Incorrect cartridge is installed. Reinstall to the correct position Turn RFID alarm off, so system can start

	
AC-Pack Not Detected	 Reinstall the AC Pack. Check the RFID chip. Contact a VWR professional engineer.
P-Pack Not Detected	 Reinstall the P Pack. Check the RFID chip. Contact a VWR professional engineer.
Feed Temperature>45 $^{\circ}$ C	 Contact a VWR professional engineer.
Feed Temperature<5℃	 Contact a VWR professional engineer.
RO Product Temperature>45 $^{\circ}$ C	 Contact a VWR professional engineer.
RO Product Temperature<5 $^{\circ}$ C	 Contact a VWR professional engineer.
EDI Product Temperature>45 $^{\circ}$ C	 Contact a VWR professional engineer.
EDI Product Temperature<5 $^{\circ}$ C	 Contact a VWR professional engineer.
Cannot dispense water from dispenser. It shows "In Use"	 Another dispenser connected to the same systems is being used. System allows one dispenser working at a time. Wait till the other dispenser stopped dispensing.
System Leakage or Tank Overflow	 The system detects a leakage. Shut off power and water supply. Remove system side panels, turn on water supply and check leaking points. Reconnect or replace leaking parts.

5.3 System Cleaning

5.3.1 CI Cleaning

Cl cleaning is recommended once a year and it takes 20 minutes to complete.

- a) Switch the system to Standby mode and remove the left side panel.
- b) Remove the P Pack cartridge.
- c) Install the Cleaning Pack (come with each new system). Need to add one chlorine pill in to the Cleaning Pack.
- d) Tap Cleaning & Sanitization on page 3 to enter setup menu.



e) Click Start to enter cleaning process. Choose Yes on the pop-up dialog.

	Ĝ <
RO CI Cleaning Instructions in the User Manual. Last Maintenance: 28/12/2020 Next Due Date: 28/12/2021	RO CI Cleaning Instructions in the User Manual. Cleaning Last Maintenance: 28/12/2020 Next Due Date: 28/12/2021
RO pH Cleaning Instructions in the User Manual. Last Maintenance: 28/12/2020	RO pH Cleaning Instructions in the User Manual, Start Last Maintenance: 28/12/2020

- f) System will be back to Standby mode after CI cleaning stops.
- g) Remove the Cleaning Pack and install P Pack back.
- h) Switch the system to Ready mode.

5.3.2 pH Cleaning

pH cleaning is recommended for the following situations and it takes 90 minutes to complete.

- 1. RO water production rate decreased significantly;
- 2. RO rejection rate is significantly reduced.

pH cleaning are divided into acid cleaning and alkali cleaning. The acid cleaning is used to remove scale and other inorganic compounds attached to the RO membrane, and the alkali cleaning is used to remove adherent organic substances on the RO membrane.

The Acid cleaning steps are as follows:

- a) Switch the system to Standby mode and remove the left side panel.
- b) Remove the P Pack cartridge.
- c) Add 5 g analytical grade citric acid into the Cleaning Pack.
- d) Install the Cleaning Pack to the position of P Pack.

â			
K) Select Language	2 Units	A Manual Installation	o n Setting
User Setup	Permission Level	History	Cleaning & Sanitization
Distribution Control	Service		
	••	•	

- e) Tap Cleaning & Sanitization on Maintenance Menu to enter setup menu.
- f) Click **Start** to enter cleaning process. Choose **Yes** on the pop-up dialog.

ŵ	<	ŵ	<	
	RO CI Cleaning Instructions in the User Manual. Last Maintenance: 28/12/2020 Next Due Date: 28/12/2021		RO Ci Cleaning Instructions in the User Manual. Last Maintenance: 28/12/2020 Next Due Date: 28/12/2021	Start
	RO pH Cleaning Instructors in the User Manual. Last Maintenance: 28/12/2020		RO pH Cleaning Instructors in the User Manual. Last Maintenance: 28/12/2020	Cleaning

- g) System will be back to Standby mode after pH cleaning stops.
- h) Remove the Cleaning Pack and install P Pack back.
- i) Switch the system to Ready mode.

The Alkaline cleaning steps are as follows:

a) Switch the system to Standby mode and remove the left side panel.

- b) Remove the P Pack cartridge.
- c) Add 5 g analytical grade NaOH into the Cleaning Pack.
- d) Install the Cleaning Pack to the position of P Pack.
- e) Tap Cleaning & Sanitization on Maintenance Menu to enter setup menu.

ŵ			
🚱 Select Language	2 Units	Anual Installatio	o n Setting
User Setup	Permission Level	Listory	Cleaning & Sanitization
Distribution Control	Service		
	••	••	

f) Click **Start** to enter cleaning process. Choose **Yes** on the pop-up dialog.

ŵ	<	G	<	
	RO CI Cleaning Instructions in the User Manual. Start Last Maintenance: 28/12/2020 Next Due Date: 28/12/2021		RO CI Cleaning Instructions in the User Manual. Last Maintenance: 28/12/2020 Next Due Date: 28/12/2021	Start
	RO pH Cleaning Instructions in the User Manual. Last Maintenance: 28/12/2020		RO pH Cleaning Instructors in the User Manual. Last Maintenance: 28/12/2020	Cleaning

- g) System will be back to Standby mode after pH cleaning stops.
- h) Remove the Cleaning Pack and install P Pack back.
- i) Switch the system to Ready mode.

If the effect is not obvious after the cleaning, need to do pH cleaning once again. If there is still no obvious improvement after cleaning twice, replace the RO membrane.

5.4 Replacing Consumables

Consumable life, in particular cartridges, is heavily dependent upon feed water quality and amount of water used. Below is a general guideline of frequency to replace consumables.

Consumables		Replacement Frequency	Performance Indicator
P Pack & AC Pack		6 months	May cause irreversible scaling and oxidation of RO membrane and EDI module.
254 nm UV lamp		24 months	Increase bacteria count
	Remove bacteria and particles	12 months	Reduce in flow rate
Final Filter		When needed	Flow rate is less than 1 litre per minute
Bio-filter Removes and DNAses		3 months	Increased pyrogen, RNAses and DNAses levels

System administrator can set Permission for cartridge replacement in Maintenance Menu. System default is OFF. If the **Permission** is **On**, User need to enter a name to verify the installation. Only authorized Users registered in the system are allowed to install or replace consumable.

The following consumables need to be registered to the system on the RFID tag reader at installation.

Scan the RFID chip for the installed AC Pack, RO Pack, 254 nm UV lamp, tank vent filter and final filter in their corresponding box to register the consumables. Tap **Install** when a pop-up dialog is appearing if the **Verification** is **Off**.



5.4.1 Replacing the VWR AC Pack, VWR P Pack and T-Pack (optional)

- a) Switch the system to Standby mode, then remove the system left and right side panels.
- b) Turn the lever on the cartridge adapter to right to the unlock position, pull the cartridge downwards to disengage the cartridge from its adapter. Install the new one as described in 2.4.4.
- c) After installation, do not install the system side panel. Power up and degas the system, and check any leakage. If leaks, reseat the cartridge, then test again.
- d) If there is no leakage, install back the left and right side panels.
- e) Scan the RFID chip of the T Pack (Optional) on the AC-Pack location. Need to put system to Standby mode and remove the AC Pack first to scan if already installed. Tap **Install** on the pop-up dialog to reset the cartridge life.

5.4.2 Replacing the 254 nm UV Lamp



Ultraviolet (UV) radiation is harmful to the eyes and skin. Do not observe the lamp directly when it is illuminated. This system is equipped with a lamp cover to prevent UV light leakage. This cover must be on ALL TIMEs when a UV lamp is installed.



Keep the UV lamp straight in and out of the stainless steel chamber during its installation to avoid any action that could cause the lamp to break.



- a) Turn off the power.
- b) Remove the left side panel to find the UV lamps.
- c) Loosen the UV lamp chamber screws. As shown above, the yellow circles indicate the EDI water UV lamp chamber screws.
- d) Tilt the upper end of the UV lamp chamber out.



e) Wear gloves included in the new UV lamp package. Avoid direct skin contact with the quartz glass of the UV lamp. Remove the UV lamp cover to expose the UV lamp. Unplug the UV lamp from its power cord, and then carefully remove the old UV lamp from the chamber.



f) Carefully insert the new UV lamp into its chamber. When about 2/3 of the lamp is inserted, hold the UV lamp and connect it to the ballast cable connector (4-pin connector) as shown in the picture, and then gently insert the new UV lamp completely into the chamber.



- g) Cap the UV chamber with the black mask.
- h) Install the UV lamp chamber back to the original position.
- i) Turn on the system power. Scan the RFID chip of the UV lamp on the system. Tap Install on the pop-up dialog to reset the corresponding UV lamp.

5.4.3 Replacing the Tank UV Lamp



Ultraviolet (UV) radiation is harmful to the eyes and skin. Do not observe the lamp directly when it is illuminated. This system is equipped with a lamp cover to prevent UV light leakage. This cover must be on ALL TIMEs when a UV lamp is installed.



Keep the UV lamp straight in and out of the stainless steel chamber during its installation to avoid any action that could cause the lamp to break.



- a) Power off the VWR main system.
- b) Screw off the nut on the back of the controller. Remove the controller and carefully remove the used lamp from the chamber. Unplug the UV lamp base.
- c) Wear gloves included in the new UV lamp package. Avoid direct skin contact with the quartz glass of the UV lamp. Install the new UV lamp to the lamp base, and then gently insert the new UV lamp completely into the chamber.
- d) Screw the sealing cap on the tank cap, and then screw the nut to fix the controller on the tank cap.
- e) Turn on the power and operate the system. Scan the RFID tag for the UV sanitization module on the RFID reader position () to register it.

5.4.4 Replacing the RO Pack

- f) Switch the system to Standby mode, then remove the system right side panel.
- g) Turn the lever on the cartridge adapter to right to the unlock position, pull the cartridge

downwards to disengage the cartridge from its adapter. Install the new one as described in 2.4.4.

- h) After installation, do not install the system side panel. Power up and degas the system, and check any leakage. If leaks, reseat the cartridge, then test again.
- i) If there is no leakage, install back the right side panel.
- j) After RO Pack is installed, the system will perform 5 minutes RO flush when switching to Ready mode.
- k) Scan the RFID chip of the RO Pack on the system. Tap **Install** on the pop-up dialog to reset the cartridge life.

5.4.5 Replacing the Tank Vent Filter

- a) Remove the old tank vent filter.
- b) Screw the new tank vent filter to the bass on the tank.
- c) Scan the RFID chip of the tank vent filter on the system. Enter Components Installation menu to reset the corresponding tank vent filter.

5.4.6 Cleaning the PE Tank

Warning!

NaOH is a strong corrosion agent which may harm the body. Be careful to protect yourself when cleaning the tank.

- a) Switch the system to Standby mode when the tank is full (100%).
- b) Prepare 0.1 M NaOH using analytical grade NaOH (120 g NaOH for the 30-L tank, and 240 g for the 60-L tank). Dissolve in 1 L pure water, and then pour into the water tank. Gently mix.
- c) Soak the tank overnight.
- d) Take out the 8 mm PE tubing and connect it to the drain outlet of the tank, put the other end into the drain.

Note: Please check local regulations on how to properly discharge 0.1 M NaOH.

- e) Open the drain valve underneath the tank, drain all solution.
- f) Close the valve by turning it 90°. Put system into Ready mode to fill the tank full. Put system into Standby mode.
- g) Gently tilt the tank and swirl, then open the valve to drain all water.
- h) Repeat Step f and g for two more time.
- i) Take a water sample from the tank. Use a pH paper to check its pH. If the water is basic, repeat Step f and g one more time.
- j) Plug the tubing back to the system. Put the system into Ready mode.

5.5 History Inquiry and Export

	Insert a USB stick into the port on the control console as shown.
Cu Select Language User Setup Distribution Control Service Cuser Setup Distribution Control Service Cuser Setup Distribution Control Service	Swipe left on the Screen to Maintenance Menu in Standby mode. Tap History on Maintenance Menu.
Start Day 2020-12-28 End Day 2020-12-28 End Day Search	Tap Start Date and End Date to choose the date that need to check.
Start Date 2020-12-28 End Date 2020-12-28 DECEMBER 2020 Sum Mon Tue Weet Thu Fri Sat I 2 3 4 5 6 7 8 9 10 11 12 13 14 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31	Tap Search to check the history data. The history data include water quality, alarms information, dispensing information, product information and daily record.
Start Date 2020-12-28 End Date 2020-12-28 Start Date 2020-12-28 Atam Search D by send to search C cancel C c	Choose the way to send the data. Check the red box and tap OK , then tap Send .

Read and Print the Exported History Data from a PC Computer:

Exported data are encrypted. The files exported can be read as pdf files or printed using VWR Data Converter.

- Insert a USB stick to the right side of the control console to export the history data as shown above.
- Insert the USB stick to a computer.
- Follow the steps below to read, save or print the data for the first time, then tap the data in the .dcj file in RData to open it directly.

Image: Share View File Home Share View ← → ↑ Image: Share Name	Copy the VWR Data Converter file to your computer from the SD card. Tap the file "Converter" as an
 ✓ Quick access all OneDrive allison file Synology Drive - Rephile-SF Converter Data This PC Datasheet 	administrator to complete the registration.
iconengines imageformats platforms printsupport translations config Converter D3Dcompiler_47.dll libEGL.dll libGLESV2.dll opengl32sw.dll Qt5Core.dll Qt5FuitSupport.dll Qt5Svg.dll Qt5Widgets.dll release	Tap the file " Converter.exe " to open it.
Convertier - D X Hie File File File File	Tap " File ", choose " Open ".

Converter File Text Opera File Coper Coper File Coper File Coper File Coper File Coper File Coper File Coper File Coper Coper File Coper Fil	Choose the file folder " Data " from the USB stick to open it.
Converter × File Tele File File	Choose the data file you wish to check and then open it.
Cribery ADMAN Deskrop Data Data darm Jon	Tap " Operate ", then choose " Convert ".
C//Users/ADMIN/Desktop/Data/Data/Jalam.htm 1 P-Pack Not Detected 1 2020-04-03 12:20:54 2 U-Pack Not Detected 1 2020-04-03 12:20:54 3 AC-Pack Not Detected 1 2020-04-03 12:20:54 3 AC-Pack Not Detected 1 2020-04-03 12:20:54 5 U-Pack Not Detected 1 2020-04-03 12:21:48 6 AC-Pack Not Detected 1 2020-04-03 12:21:48 6 AC-Pack Not Detected 1 2020-04-03 12:21:48 7 P-Pack Not Detected 1 2020-04-03 12:21:48 6 AC-Pack Not Detected 1 2020-04-03 12:21:48 7 P-Pack Not Detected 1 2020-04-03 12:26:02 8 U-Pack Not Detected 1 2020-04-03 12:26:02	The data are as shown left. You can Save the data in pdf format or Print it by tapping the icons as shown in the red boxes.

6 PARTS AND ORDER INFORMATION

VWR E Systems

European Catalogue Number	VWR E System
171-1251	VWR E 5 Ultrapure water system
171-1252	VWR E 10 Ultrapure water system
171-1253	VWR E 15 Ultrapure water system

Commonly Used Consumables

Catalogue No.	Product Name	Description	Unit
171-1273	Dispenser with support	With a 3 m corrugated pipe, including data cables and water tubing	Set
171-1274	Upgrade kit for dispenser	With power adapter, three power cords, 20 m water tubing and 10 m corrugated pipe	Set
171-1284	Control console		Each
171-1264	Tank	30 Liter PE tank, w/continuous level sensor & overflow sensor	Each
171-1265	Tank	60 Liter PE tank, w/continuous level sensor & overflow sensor	Each
171-1255	VWR P pack		Pack
171-1254	VWR AC pack		Pack
171-1259	VWR T pack		Pack
171-1276	VWR RO pack, 12 L/H		Pack
171-1277	VWR RO pack, 16 L/H		Pack
171-1282	254 nm UV lamp		Each
171-1279	RO booster pump	24 VDC, 1/pk	Each
171-1280	UP recirculation pump	24 VDC,1/pk	Each
	Feed pump	24 VDC,1/pk	Each

171-1262	Final filter	0.2 µm PES final capsule filter, 1/pack	Each
171-1263	Bio-filter	Point-of-use filter, 1/pack	Each
171-1476	Leak protector	Contain a feed valve and a leak sensor	Each
171-1267	Tank vent filter		Each
171-1268	Tank sanitization module		Each
171-1270	Tank UV lamp	UV lamp, 254 nm	Each

7 Technical service

Web Resources

Visit the VWR website at www.vwr.com for:

- Complete technical service contact information
- · Access to the VWR Online Catalogue, and information about accessories and related products
- · Additional product information and special offers

Contact us

For information or technical assistance contact your local VWR representative or visit.

www.vwr.com.

8 Warranty

VWR warrants that this product will be free from defects in material and workmanship for a period of two (2) years from date of delivery. If a defect is present, VWR will, at its option and cost, repair, replace, or refund the purchase price of this product to the customer, provided it is returned during the warranty period. This warranty does not apply if the product has been damaged by accident, abuse, misuse, or misapplication, or from ordinary wear and tear. If the required maintenance and inspection services are not performed according to the manuals and any local regulations, such warranty turns invalid, except to the extent, the defect of the product is not due to such non-performance.

Items being returned must be insured by the customer against possible damage or loss. This warranty shall be limited to the aforementioned remedies. IT IS EXPRESSLY AGREED THAT THIS WARRANTY WILL BE IN LIEU OF ALL WARRANTIES OF FITNESS AND IN LIEU OF THE WARRANTY OF MERCHANTABILITY.

Compliance with local laws and regulations

The customer is responsible for applying for and obtaining the necessary regulatory approvals or other authorisations necessary to run or use the Product in its local environment. VWR will not be held liable for any related omission or for not obtaining the required approval or authorisation, unless any refusal is due to a defect of the product.

9 Equipment disposal



This equipment is marked with the crossed out wheeled bin symbol to indicate that this equipment must not be disposed of with unsorted waste.

Instead it's your responsibility to correctly dispose of your equipment at lifecycle -end by handling it over to an authorized facility for separate and recycling. It's also your responsibility to decontaminate the equipment in case of biological, chemical and/or radiological contamination, so as to protect from health hazards the persons involved in the disposal and recycling of the equipment.

For more information about where you can drop off your waste of equipment, please contact your local dealer from whom you originally purchased this equipment.

By doing so, you will help to conserve natural and environmental resources and you will ensure that your equipment is recycled in a manner that protects human health.

Thank you

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